



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D117-762-011
Job Sheet 203985



Part No: D117-762-011

Job Qty: 1 pcs

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/2/19

Job Tracking No:

Due Date: 1/2/20

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: IIN-D117-762 REV F IPP Rev:A 07.06.11 New Issue EC IPP Rev:B 08-02-22 change to revA DD verified by:ec
IPP Rev C 08.12.19 incorporated DSI9435 EC verified by:DD IPP REV:D 13.11.14 IIN REV.C DDVERF:JLM
IPP REV:E 15.06.11 IIN REV.D DD VERF:JLM IPP REV:F 17.01.17 PER CHG004 (dsi9771)DD VERF:JLM
IPP REV:G 17.08.16 PER CHG005 DD VERF:DP/IPP Rev. H 19.09.24 IIN revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	1/2/20	1/2/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		

DAS
28
8-89



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S242006



Part: D117-762-011

Job No: 203985

Serial No/Batch: S242006

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SR01853SE 19/09/04 TC STC LoA RI

110 Packaging 1-1 - Pick Kit - B4B 1 pcs	1/2/20	0.00 0.00	Packaging 1 - 30	
			Packaging 1 - 31	
			Packaging 1 - 32	
			Packaging 1 - 33	
			Packaging 1 - 34	
			Packaging 1 - 35	
			Packaging 1 - 36	
			Packaging 1 - 1 - B4B	DAS 78 9-89
			Packaging 1 - 2 - B4B	
			Packaging 1 - 3 - B4B	
			Packaging 1 - 4 - B4B	
			Packaging 1 - 5 - B4B	
			Packaging 1 - 6 - B4B	
			Packaging 1 - 7 - B4B	
			Packaging 1 - 8 - B4B	
			Packaging 1 - 9 - B4B	
			Packaging 1 - 10 - B4B	
			Packaging 1 - 11 - B4B	
			Packaging 1 - 12 - B4B	
			Packaging 1 - 13 - B4B	
			Packaging 1 - 14 - B4B	
			Packaging 1 - 15 - B4B	
			Packaging 1 - 16 - B4B	
			Packaging 1 - 17 - B4B	
			Packaging 1 - 18 - B4B	
			Packaging 1 - 19 - B4B	
			Packaging 1 - 20 - B4B	
			Packaging 1 - 21 - B4B	
			Packaging 1 - 22 - B4B	
			Packaging 1 - 23 - B4B	
			Packaging 1 - 24 - B4B	
			Packaging 1 - 25 - B4B	
			Packaging 1 - 26 - B4B	
			Packaging 1 - 27 - B4B	
			Packaging 1 - 28 - B4B	
			Packaging 1 - 29 - B4B	
			Packaging 1 - 30 - B4B	
			Packaging 1 - 31 - B4B	
			Packaging 1 - 32 - B4B	
			Packaging 1 - 33 - B4B	
			Packaging 1 - 34 - B4B	
			Packaging 1 - 35 - B4B	
			Packaging 1 - 36 - B4B	
120 QC 4 1 pcs	1/2/20	0.00 0.00	QC 4 - 28	
			QC 4 - 58	
			QC 4 - 69	SRB
			QC 4 - 9	
			QC 4 - 46	
			QC 4 - 68	
			QC 4 - 72	
			QC 4 - 74	
			QC 4 - 75	
			QC 4 - 78	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
130 Packaging 3-1 - Stock - B4B 1 pcs	1/2/20	0.00 0.00	Packaging 3 - 3 - B4B	SRB
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	

					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
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					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	1/2/20	0.00 0.00	DC - 1 - B4B		
				DC - 2 - B4B	DEC 2 4 2019	
140 QC 21 - FG	1 pcs	1/2/20	0.00 0.00	QC 21 - FG - 21		DAS
				QC 21 - FG - 70	DEC 2 4 2019	70
				QC 21 - FG - 53		9-89

Part Op 100 - pick kit

Descriptions: 110 - pick kit

120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D117-762-011 Location :FG081

135 - Document Control - Photocopy bluefile & type labels per PPP D117-762-011 CHG005

140 - QC21- Final Inspection - Work Order Release

013557

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6C52A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5141287
D3512-041	Wearplate	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5238785
D5300-1	GHL Bushing	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5236604
D5301-1	GHL Plug	2 pcs (2 ea)	100-Packaging 1 - Pick Kit	5231393
MS21043-6	Nut	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5233969
D117-762-041	Replacement Skidtube	1 pcs (1 ea)	110-Packaging 1-1 - Pick Kit - B4B	5238033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN6C52A	2	46	0
	D3512-041	2	7	0
	D5300-1	2	37	0
	D5301-1	2	38	0
	MS21043-6	2	274	0
110-Packaging 1-1 - Pick Kit - B4B	D117-762-041	1	4	0

Part Specifications
Specifications could not be found.

Plex 12/2/19 8:17 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Quality ☐																																																															
Date :	Sequence #:	QTY Affected :		MIRB (QSI042)																																																															
Description Work Order Deviation				Disposition																																																															
Root Cause <table><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Preservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>				Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table><tr><td>Contamination</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td><td>☐</td></tr><tr><td>Misaligned/off center</td><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Tolerance</td><td>☐</td></tr><tr><td>BOM/Route</td><td>☐</td><td>Grain Direction</td><td>☐</td><td>Drawing</td><td>☐</td></tr><tr><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td><td>Finish</td><td>☐</td></tr><tr><td>Incomplete/Unclear Instructions</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td><td>☐</td></tr><tr><td>Drill Holes</td><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Misread</td><td>☐</td></tr><tr><td>Fit/Function</td><td>☐</td><td>Off-set/Set-up</td><td>☐</td><td></td><td></td></tr></table>						Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Fit/Function	☐	Off-set/Set-up	☐		
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Completed By																																																																			
Lead hand / Supervisor																																																																			
QC / QA Coordinator																																																																			

Change Record

PAGE 1 OF 1

Part Number: D117-762-011

Description: SKIDTUBE

[illegible]